

SECTION 237750 - PACKAGED ROOFTOP MAKE UP AIR UNIT

PART 1 - GENERAL

1.1 REFERENCES

- A. AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings.
- B. AMCA 99—Standards Handbook
- C. AMCA 210—Laboratory Methods of Testing Fans for Rating Purposes
- D. AMCA 500—Test Methods for Louver, Dampers, and Shutters.
- E. AHRI 340/360 - Unitary Large Equipment
- F. NEMA MG1—Motors and Generators
- G. National Electrical Code.
- H. NFPA 70—National Fire Protection Agency.
- I. SMACNA—HVAC Duct Construction Standards—Metal and Flexible.
- J. UL 900—Test Performance of Air Filter Units.

1.2 SUBMITTALS

- A. Shop Drawings: Indicate assembly, unit dimensions, weight loading, required clearances, construction details, field connection details, electrical characteristics and connection requirements.
- B. Product Data:
 - 1. Provide literature that indicates dimensions, weights, capacities, ratings, fan performance, and electrical characteristics and connection requirements.
 - 2. Provide computer generated fan curves with specified operating point clearly plotted.
 - 3. Manufacturer's Installation Instructions.

1.3 OPERATION AND MAINTANENCE DATA

- A. Maintenance Data: Provide instructions for installation, maintenance and service

1.4 QUALIFICAITONS

- A. Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum five years documented experience, who issues complete catalog data on total product.
- B. Startup must be done by trained personnel experienced with rooftop equipment.
- C. Do not operate units for any purpose, temporary or permanent, until ductwork is clean, filters and remote controls are in place, bearings lubricated, and manufacturers' installation instructions have been followed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, protect and handle products to site.
- B. Accept products on site and inspect for damage.
- C. Store in clean dry place and protect from weather and construction traffic. Handle carefully to avoid damage to components, enclosures, and finish.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis of Design: Daikin Applied
- B. Acceptable Makes: Aaon, Daikin

2.2 GENERAL DESCRIPTION

- A. Furnish as shown on plans, Single zone Heating and Cooling Unit(s). Unit performance and electrical characteristics shall be per the job schedule.
- B. Configuration: Fabricate as detailed on prints and drawings:
 - 1. OA plenum / damper section
 - 2. Filter section
 - 3. Cooling coil section
 - 4. Supply fan section
 - 5. Gas heating section.
 - 6. Condensing unit section
- C. The complete unit shall be cETLus listed.
- D. The unit shall be ASHRAE 90.1-2013 compliant and labeled.
- E. Each unit shall be specifically designed for outdoor rooftop application and include a weatherproof cabinet. Each unit shall be completely factory assembled and shipped in one piece. Packaged units shall be shipped fully charged with R-410 Refrigerant and oil.
- F. The unit shall undergo a complete factory run test prior to shipment. The factory test shall include a refrigeration circuit run test, a unit control system operations checkout, a unit refrigerant leak test and a final unit inspection.
- G. All units shall have decals and tags to indicate caution areas and aid unit service. Unit nameplates shall be fixed to the main control panel door. Electrical wiring diagrams shall be attached to the control panels. Installation, operating and maintenance bulletins and start-up forms shall be supplied with each unit.

- H. Performance: All scheduled EER, IEER, capacities and face areas are minimum accepted values. All scheduled amps, kW, and HP are maximum accepted values that allow scheduled capacity to be met.
- I. Warranty: The manufacturer shall provide 12-month parts only warranty. Defective parts shall be repaired or replaced during the warranty period at no charge. The warranty period shall commence at startup or six months after shipment, whichever occurs first.

2.3 CABINET, CASING, AND FRAME

- A. Panel construction shall be double-wall construction for all panels. All floor panels shall have a solid galvanized steel inner liner on the air stream side of the unit to protect insulation during service and maintenance. Insulation shall be a minimum of 1" thick with an R-value of 7.0, and shall be 2 part injected foam. Panel design shall include no exposed insulation edges. Unit cabinet shall be designed to operate at total static pressures up to 5.0 inches w.g.
- B. Exterior surfaces shall be constructed of pre-painted galvanized steel for aesthetics and long term durability. Paint finish to include a base primer with a high quality, polyester resin topcoat. Finished panel surfaces to withstand a minimum 750-hour salt spray test in accordance with ASTM B117 standard for salt spray resistance.
- C. Service doors shall be provided on the fan section, filter section, control panel section, and heating vestibule in order to provide user access to unit components. All service access doors shall be mounted on multiple, stainless steel hinges and shall be secured by a latch system. Removable service panels secured by multiple mechanical fasteners are not acceptable.
- D. The unit base shall overhang the roof curb for positive water runoff and shall seat on the roof curb gasket to provide a positive, weathertight seal. Lifting brackets shall be provided on the unit base to accept cable or chain hooks for rigging the equipment.

2.4 ECONOMIZER SECTION

- A. Unit shall be provided with an outdoor air economizer section. The economizer section shall include outdoor, return, and exhaust air dampers. The economizer operation shall be fully integral to the mechanical cooling and allow up to 100% of mechanical cooling if needed to maintain the cooling discharge air temperature. The outdoor air hood shall be factory installed and constructed from galvanized steel finished with the same durable paint finish as the main unit. The hood shall include moisture eliminator filters to drain water away from the entering air stream. The outside and return air dampers shall be sized to handle 100% of the supply air volume. The dampers shall be parallel blade design. Damper blades shall be gasketed with side seals to provide an air leakage rate of 1.5 cfm / square foot of damper area at 1" differential pressure in according with testing defined in AMCA 500. A powered exhaust fan shall be provided to exhaust air out of the back of the unit. A bird screen shall be provided to prevent

infiltration of rain and foreign materials. A comparative enthalpy control shall be provided to sense and compare enthalpy in both the outdoor and return air streams to determine if outdoor air is suitable for "free" cooling. If outdoor air is suitable for "free" cooling, the outdoor air dampers shall modulate in response to the unit's temperature control system.

2.5 FILTERS

- A. Unit shall be provided with a draw-through filter section. The filter rack shall be designed to accept a 2" prefilter and a 4" final filter. The unit design shall have a hinged access door for the filter section. The manufacturer shall ship the rooftop unit with 2" MERV 8 construction filters. The contractor shall furnish and install, at building occupancy, the final set of filters per the contract documents.

2.6 COOLING COIL

- A. The indoor coil section shall be installed in a draw through configuration, upstream of the supply air fan. The coil section shall be complete with a factory piped cooling coil and an ASHRAE 62.1 compliant double sloped drain pan.
- B. The direct expansion (DX) cooling coils shall be fabricated of seamless high efficiency copper tubing that is mechanically expanded into high efficiency aluminum plate fins. Coils shall be a multi-row, staggered tube design with a minimum of 3 rows. All cooling coils shall have an interlaced coil circuiting that keeps the full coil face active at all load conditions. All coils shall be factory leak tested with high pressure air under water.
- C. The cooling coil shall have an electronic controlled expansion valve. The unit controller shall control the expansion valve to maintain liquid subcooling and the superheat of the refrigerant system.
- D. The refrigerant suction lines shall be fully insulated from the expansion valve to the compressors.
- E. The drain pan shall be stainless steel and positively sloped. The slope of the drain pan shall be in two directions and comply with ASHRAE Standard 62.1. The drain pan shall have a minimum slope of 1/8" per foot to provide positive draining. The drain pan shall extend beyond the leaving side of the coil. The drain pan shall have a threaded drain connection extending through the unit base.

2.7 HOT GAS REHEAT

- A. Unit shall be equipped with a fully modulating hot gas reheat coil with hot gas coming from the unit condenser
- B. Hot gas reheat coil shall be a Micro Channel design. The aluminum tube shall be a micro channel design with high efficiency aluminum fins. Fins shall be brazed to the tubing for a direct bond. The capacity of the reheat coil shall allow for a 20°F temperature rise at all operating conditions.

- C. The modulating hot gas reheat systems shall allow for independent control of the cooling coil leaving air temperature and the reheat coil leaving air temperature. The cooling coil and reheat coil leaving air temperature setpoints shall be adjustable through the unit controller. During the dehumidification cycle the unit shall be capable of 100% of the cooling capacity. The hot gas reheat coil shall provide discharge temperature control within +/- 2°F.
- D. Each coil shall be factory leak tested with high-pressure air under water.

2.8 SUPPLY FAN

- A. Supply fan shall be a single width, single inlet (SWSI) airfoil centrifugal fan. The fan wheel shall be Class II construction with fan blades that are continuously welded to the hub plate and end rim. The supply fan shall be a direct drive fan mounted to the motor shaft. Belts and sheaves are not acceptable due to the additional maintenance.
- B. All fan assemblies shall be statically and dynamically balanced at the factory, including a final trim balance, prior to shipment.
- C. Supply fan and motor assembly combinations larger than 8 hp or 22" diameter shall be internally isolated on 1" deflection, spring isolators and include removable shipping tie downs.
- D. The fan motor shall be a totally enclosed EC motor that is speed controlled by the rooftop unit controller. The motor shall include thermal overload protection and protect the motor in the case of excessive motor temperatures. The motor shall have phase failure protection and prevent the motor from operation in the event of a loss of phase. Motors shall be premium efficiency.
- E. The supply fan shall be capable of airflow modulation from 30% to 100% of the scheduled designed airflow. The fan shall not operate in a state of surge at any point within the modulation range.

2.9 HEATING SECTION

- A. The rooftop unit shall include a natural gas heating section. The gas furnace design shall be one natural gas fired heating module factory installed downstream of the supply air fan in the heat section. The heating module shall be a tubular design with in-shot gas burners.
- B. The module shall be complete with furnace controller and control valve capable of 12:1 modulating operation.
- C. The heat exchanger tubes shall be constructed of stainless steel.
- D. The module shall have an induced draft fan that will maintain a negative pressure in the heat exchanger tubes for the removal of the flue gases.
- E. Each burner module shall have two flame roll-out safety protection switches and a high temperature limit switch that will shut the gas valve off upon detection of

improper burner manifold operation. The induced draft fan shall have an airflow safety switch that will prevent the heating module from turning on in the event of no airflow in the flue chamber.

- F. The factory-installed DDC unit control system shall control the gas heat module. Field installed heating modules shall require a field ETL certification. The manufacturer's rooftop unit ETL certification shall cover the complete unit including the gas heating modules.

2.10 CONDENSING SECTION

- A. Outdoor coils shall have seamless copper tubes, mechanically bonded into aluminum plate-type fins. The fins shall have full drawn collars to completely cover the tubes. A sub-cooling coil shall be an integral part of the main outdoor air coil. Each outdoor air coil shall be factory leak tested with high-pressure air under water.
- B. Outdoor coils shall be cast aluminum, micro-channel coils. Plate fins shall be protected and brazed between adjoining flat tubes such that they shall not extend outside the tubes. A sub-cooling coil shall be an integral part of the main outdoor air coil. Each outdoor air coil shall be factory leak tested with high-pressure air under water.
- C. Fan motors shall be an ECM type motor for proportional control. The unit controller shall proportionally control the speed of the condenser fan motors to maintain the head pressure of the refrigerant circuit from ambient condition of 0~120°F. Mechanical cooling shall be provided to 25° F. The motor shall include thermal overload protection and protect the motor in the case of excessive motor temperatures. The motor shall have phase failure protection and prevent the motor from operation in the event of a loss of phase.
- D. The condenser fan shall be low noise blade design. Fan blade design shall be a dynamic profile for low tip speed. Fan blade shall be of a composite material.
- E. The unit shall have scroll compressors. One of the compressors shall be an inverter compressor or a digital scroll compressor providing proportional control. The unit controller shall control the speed of the compressor to maintain the discharge air temperature. The inverter compressor shall have a separate oil pump and an oil separator for each compressor that routes oil back to the compressor instead of through the discharge line.
- F. Pressure transducers shall be provided for the suction pressure and head pressure. Temperature sensor shall be provided for the suction temperature and the refrigerant discharge temperature of the compressors. All of the above devices shall be an input to the unit controller and the values be displayed at the unit controller.
- G. Refrigerant circuit shall have a bypass valve between the suction and discharge refrigerant lines for low head pressure compressor starting and increased compressor reliability. When there is a call for mechanical cooling the bypass valve shall open to equalizing the suction and discharge pressures. When

pressures are equalized the bypass valve shall close and the compressor shall be allowed to start.

- H. Each circuit shall be dehydrated and factory charged with R-410A Refrigerant and oil.

2.11 ELECTRICAL

- A. Unit wiring shall comply with NEC requirements and with all applicable UL standards. All electrical components shall be UL recognized where applicable. All wiring and electrical components provided with the unit shall be number and color-coded and labeled according to the electrical diagram provided for easy identification. The unit shall be provided with a factory wired weatherproof control panel. Unit shall have a single point power terminal block for main power connection. A terminal board shall be provided for low voltage control wiring. Branch short circuit protection, 115-volt control circuit transformer and fuse, system switches, and a high temperature sensor shall also be provided with the unit. Each compressor and condenser fan motor shall be furnished with contactors and inherent thermal overload protection. Supply fan motors shall have contactors and external overload protection. Knockouts shall be provided in the bottom of the main control panels for field wiring entrance.
- B. A single non-fused disconnect switch shall be provided for disconnecting electrical power at the unit. Disconnect switches shall be mounted internally to the control panel and operated by an externally mounted handle.

2.12 CONTROLS

- A. Provide a complete integrated microprocessor based Direct Digital Control (DDC) system to control all unit functions including temperature control, scheduling, monitoring, unit safety protection, including compressor minimum run and minimum off times, and diagnostics. This system shall consist of all required temperature sensors, pressure sensors, controller and keypad/display operator interface. All MCBs and sensors shall be factory mounted, wired and tested.
- B. The stand-alone DDC controllers shall not be dependent on communications with any on-site or remote PC or master control panel for proper unit operation. The microprocessor shall maintain existing set points and operate stand alone if the unit loses either direct connect or network communications. The microprocessor memory shall be protected from voltage fluctuations as well as any extended power failures. All factory and user set schedules and control points shall be maintained in nonvolatile memory. No settings shall be lost, even during extended power shutdowns.
- C. The DDC control system shall permit starting and stopping of the unit locally or remotely. The control system shall be capable of providing a remote alarm indication. The unit control system shall provide for outside air damper actuation, emergency shutdown, remote heat enable/disable, remote cool enable/disable, heat indication, cool indication, and fan operation.

- D. All digital inputs and outputs shall be protected against damage from transients or incorrect voltages. All field wiring shall be terminated at a separate, clearly marked terminal strip

- E. The DDC controller shall have a built-in time schedule. The schedule shall be programmable from the unit keypad interface. The schedule shall be maintained in nonvolatile memory to insure that it is not lost during a power failure. There shall be one start/stop per day and a separate holiday schedule. The controller shall accept up to sixteen holidays each with up to a 5-day duration. Each unit shall also have the ability to accept a time schedule via BAS network communications.

- F. The keypad interface shall allow convenient navigation and access to all control functions. The unit keypad/display character format shall be 4 lines x 20 characters. All control settings shall be password protected against unauthorized changes. For ease of service, the display format shall be English language readout. Coded formats with look-up tables will not be accepted. The user interaction with the display shall provide the following information as a minimum:
 - 1. Return air temperature.
 - 2. Discharge air temperature.
 - 3. Outdoor air temperature.
 - 4. Space air temperature.
 - 5. Outdoor enthalpy, high/low.
 - 6. Compressor suction temperature and pressure
 - 7. Compressor head pressure and temperature
 - 8. Expansion valve position
 - 9. Condenser fan speed
 - 10. Inverter compressor speed
 - 11. Dirty filter indication.
 - 12. Airflow verification.
 - 13. Cooling status.
 - 14. Control temperature (Changeover).
 - 15. VAV box output status.
 - 16. Cooling status/capacity.
 - 17. Unit status.
 - 18. All time schedules.
 - 19. Active alarms with time and date.
 - 20. Previous alarms with time and date.
 - 21. Optimal start
 - 22. Supply fan and exhaust fan speed.
 - 23. System operating hours.
 - a. Fan
 - b. Exhaust fan
 - c. Cooling
 - d. Individual compressor
 - e. Heating
 - f. Economizer
 - g. Tenant override

- G. The user interaction with the keypad shall provide the following:
1. Controls mode
 - a. Off manual
 - b. Auto
 - c. Heat/Cool
 - d. Cool only
 - e. Heat only
 - f. Fan only
 2. Occupancy mode
 - a. Auto
 - b. Occupied
 - c. Unoccupied
 - d. Tenant override
 3. Unit operation changeover control
 - a. Return air temperature
 - b. Space temperature
 - c. Network signal
 4. Cooling and heating change-over temperature with deadband
 5. Cooling discharge air temperature (DAT)
 6. Supply reset options
 - a. Return air temperature
 - b. Outdoor air temperature
 - c. Space temperature
 - d. Airflow (VAV)
 - e. Network signal
 - f. External (0-10 vdc)
 - g. External (0-20 mA)
 7. Temperature alarm limits
 - a. High supply air temperature
 - b. Low supply air temperature
 - c. High return air temperature
 8. Lockout control for compressors.
 9. Compressor interstage timers
 10. Night setback and setup space temperature.
 11. Building static pressure.

12. Economizer changeover
 - a. Enthalpy
 - b. Drybulb temperature
 - c. Currently time and date
 - d. Tenant override time
 - e. Occupied/unoccupied time schedule
 - f. One event schedule
 - g. Holiday dates and duration
 - h. Adjustable set points
 - i. Service mode
 1. Timers normal (all time delays normal)
 2. Timers fast (all time delays 20 sec)
13. If the unit is to be programmed with a night setback or setup function, an optional space sensor shall be provided. Space sensors shall be available to support field selectable features. Sensor options shall include:
 - a. Zone sensor with tenant override switch
 - b. Zone sensor with tenant override switch plus heating and cooling set point adjustment.
14. To increase the efficiency of the cooling system the DDC controller shall include a discharge air temperature reset program for part load operating conditions. The discharge air temperature shall be controlled between a minimum and a maximum discharge air temperature (DAT) based on one of the following inputs:
 - a. Airflow
 - b. Outside air temperature
 - c. Space temperature
 - d. Return air temperature
 - e. External signal of 1-5 vdc
 - f. External signal of 0-20 mA
 - g. Network signal
15. Includes factory mounted D-3 Net Board for seamless integration to Daikin front end i-manager control system.

H. ROOF CURB

1. A prefabricated wind rated heavy gauge galvanized steel, mounting curb shall be provided for field assembly on the roof decking prior to unit shipment. The roof curb shall be a full perimeter type with complete perimeter support of the air handling section and condensing section. The curb shall be a minimum of 14" high and include a nominal 2" x 4" wood nailing strip. Gasket shall be provided for field mounting between the unit base and roof curb.

PART 3 - EXECUTION

3.1 PACKAGED ROOFTOP UNIT

- A. Install automatic changeover electronic thermostat and associated wiring. Location per plans.

- B. Provide for roof openings and framing as called for. Set and secure curb to roof, and unit to curb. Shim roof curb level. Pipe coil drains to spill to roof, provide "P" trap of proper depth. Provide 1 ½" condensate drain piping to nearest roof drain and terminate indirectly. Install unit in strict accordance with manufacturer's instructions. Coordinate installation with work as part of "Control Systems" Section. Start-Up:
 - 1. Arrange to have equipment manufacturer's technician to verify installation for compliance with manufacturer's recommendations.

 - 2. Arrange to have equipment manufacturer's technician perform start-up of equipment, instruct Owner's Representative in the proper operation of the equipment.

END OF SECTION

THIS PAGE INTENTIONALLY LEFT BLANK